Installation instruction

AQT3-36/630KT AHT3-36/630KT

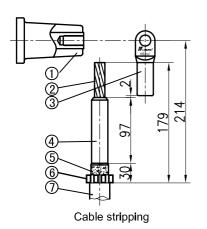
Apply to 18/30kV XLPE Insulated Power Cable. Suitable for cable cross section 35-400mm²

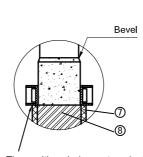
Inner diameter of Cable adaptor	ø16	ø20	ø25	ø30	ø35	Ø40
Type of adaptor body	20-24	24-28	28-33	33-38	39-43	44-50
Cable section(mm²)		35/50/70	95/120/150	185/240	300/400	500

Components Description

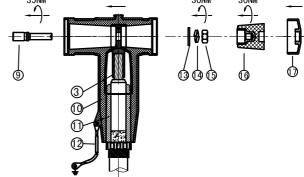
- 1 Bushing
- 2 Cable core
- 3 Lug
- 4 Core insulation
- 5 Semi-conductive layer
- 6 Position device
- 7 Insulation tube

- 8 Copper screen
- 9 Bolt
- 10 Front connector
- 11 Cable adaptor
- 12 Earthing wire
- 13 Flat washer
- 14 Spring washer
- 15 Nut
- 16 Insulating plug
- 17 Screen cover
- 18 Linking rod
- 19 Rear connector
- 20 Rear connector w/arrester
- 21 Tinned soft wire

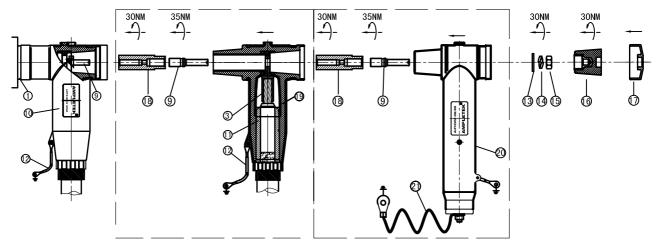




The position chain must against the shrink tube! (The insulation tube must parallel with copper screen.)



Front connector installation



Rear connector (with arrester) Installation

Attention: This products need to be installed by trained electrical engineer following the safe using guide of high-voltage equipment.

- 1. The length of phase shall not less than 650mm.
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- 4. The position chain is fixed on the semi-conductive layer against up port of shrink tube.
- 2. Do not cut core insulation, Make a bevel at semi-conductive layer and core insulation.
- 5. The direction of lug hole and bushing should be in the same line when compress the lug.
- 3. Cut the cold (heat) shrink tube circularly, make sure the trim cutting and accurate size.
- 6. Must keep the contact parts clean before daub the lubricate evenly.