## **Installation Instruction**

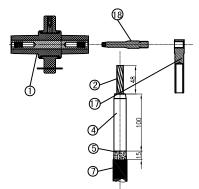
AZT-24/250/□ (Elbow connector) AZC-24/250/☐ (Straight connector)

Apply to 12/24kV XLPE Insulated Power Cable.Suitable for cable cross section 25-150mm<sup>2</sup>

## Components description

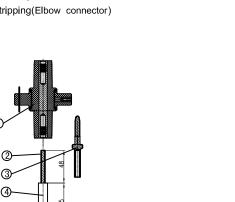
1	Bushing	8	Copper flat washer	15	Elbow connector
2	Cable core	9	Bolt	16	Compress board
3	Lug(straight connector)	10	Straight connector	17	Lug(Elbow connector)
4	Core insulation	11	Spanner	18	Linking rod
5	Semi-conductive layer	12	Earthing wire		
6	Nut	13	Washer		

**Butterfly Nut** 



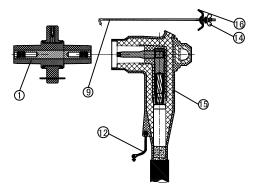
Insulation tube

Cable stripping(Elbow connector)

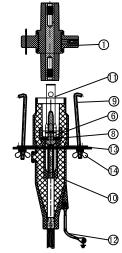


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Cable stripping (Straight connector)



Elbow connector installation



Straight connector installation

Attention: This products need to be installed by trained electrical engineer following the safe using guide of high-voltage equipment.

- 1. The length of phase shall not less than 650mm.
- 2. Do not cut core insulation, Make a bevel at semi-conductive layer and core insulation.
- 3. Cut the cold (heat) shrink tube circularly, make sure the trim cutting and accurate size.
- 4. The position chain is fixed on the semi-conductive layer against up port of shrink tube.
- 5. The direction of lug hole and bushing should be in the same line when compress the lug.
- 6. Must keep the contact parts clean before daub the lubricate evenly.